



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4018-5
Job Sheet 199483



Part No: D4018-5

Job Qty: 60 pcs

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/26/19

Job Tracking No:

Due Date: 9/6/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV E SHEET 5 IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as per dwg revA 10.03.15
verified by:EC IPP Rev:C as per dwg RevB DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD
10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	60 pcs	9/6/19	9/6/19	0.00	5.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		Ly
110	QC 5	60 pcs	9/6/19	9/6/19	0.00	0.00	Large Fab - 11 (Various)		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S210656



Part: D4018-5

Job No: 199483

Serial No/Batch: S210656

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

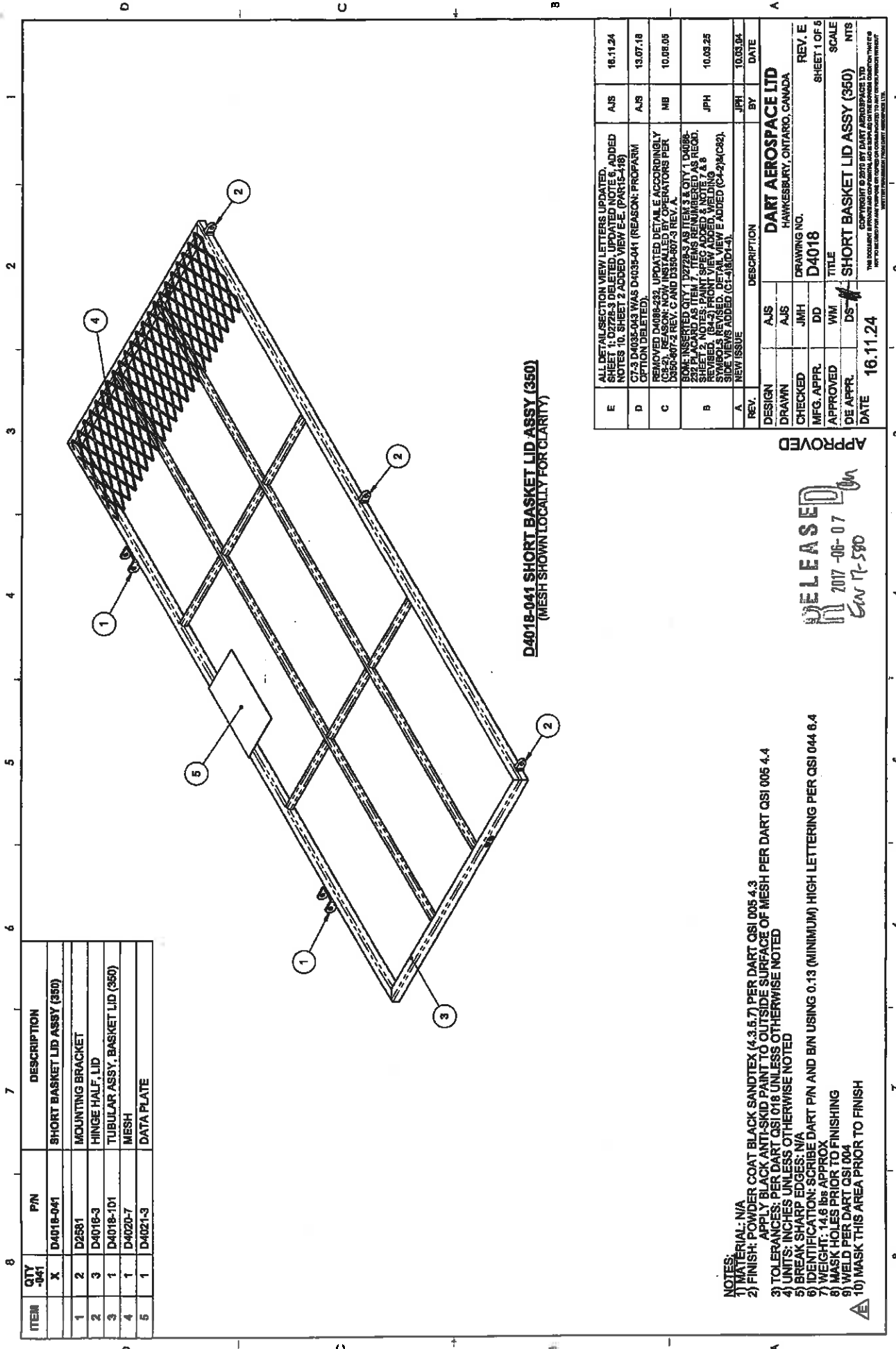
Date: 08/30/19

Plex 8/26/19 8:31 AM Dart.Renwick.Jennifer

				QC 5 - 50																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.500W.049	33	1,229	0
Part Specifications				
Specifications could not be found.				

Plex 8/26/19 8:31 AM Dart.Renwick.Jennifer



D401B-041 SHORT BASKET LID ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

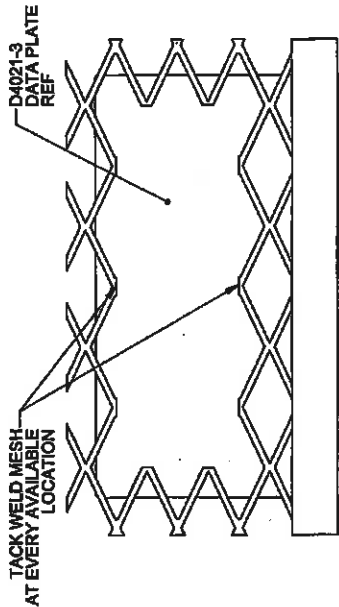
ITEM	QTY	PIN	DESCRIPTION
	X	D401B-041	SHORT BASKET LID ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	3	D401B-3	HINGE HALF, LID
3	1	D401B-101	TUBULAR ASSY, BASKET LID (350)
4	1	D4020-7	MESH
5	1	D4021-3	DATA PLATE

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: SCRIBE DART PIN AND BIN USING 0.13 (MINIMUM) HIGH LETTERING PER QSI 044 6.4
 - 7) WEIGHT: 14.6 lbs APPROX
 - 8) MASK HOLES PRIOR TO FINISHING
 - 9) WELD PER DART QSI 004
 - 10) MASK THIS AREA PRIOR TO FINISH

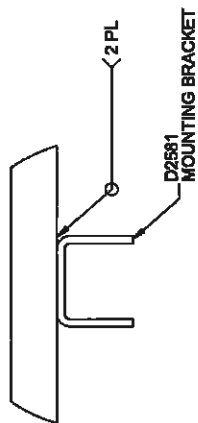
RELEASED
2017-06-07
6W 71-580

APPROVED

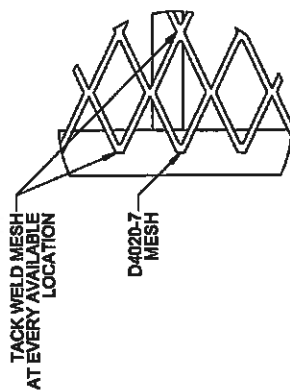
REV.	DESCRIPTION	DATE
A	NEW ISSUE	10.03.04
B	REMOVED D401B-231, UPDATED DETAIL ACCORDINGLY (C7.3 D4035-043 WAS D4035-041 (REASON: PROFORM OPTION DELETED).	10.08.05
C	FROM: INSERTED QTY 1 D272B-3 AS ITEM 3 & QTY 1 D401B-232 PLACED AS ITEM 7. ITEMS REINUMBERED AS REQD. SHEET 2, NOTES: PAINT SPEC ADDED & NOTE 7 & 8 REVISED. MASKING PROTECTIVE FILM ADDED. STAPLES BETWEEN DETAIL VIEW E ADDED (C442/C52). SIDE VIEWS ADDED (C1-4/MC1-4).	10.03.25
D	ALL DETAIL/SECTION VIEW LETTERS UPDATED. SHEET 1: D272B-3 DELETED, UPDATED NOTE 6, ADDED NOTES 10. SHEET 2 ADDED VIEW E-E. (PART 15-116)	18.11.24
E	C7.3 D4035-043 WAS D4035-041 (REASON: PROFORM OPTION DELETED).	13.07.18
F	REMOVED D401B-231, UPDATED DETAIL ACCORDINGLY (C7.3 D4035-043 WAS D4035-041 (REASON: PROFORM OPTION DELETED).	10.08.05
G	FROM: INSERTED QTY 1 D272B-3 AS ITEM 3 & QTY 1 D401B-232 PLACED AS ITEM 7. ITEMS REINUMBERED AS REQD. SHEET 2, NOTES: PAINT SPEC ADDED & NOTE 7 & 8 REVISED. MASKING PROTECTIVE FILM ADDED. STAPLES BETWEEN DETAIL VIEW E ADDED (C442/C52). SIDE VIEWS ADDED (C1-4/MC1-4).	10.03.25
H	NEW ISSUE	10.03.04
I	DESIGN	AJS
J	CHECKED	AJS
K	MFG. APPR.	JMH
L	APPROVED	DD
M	DE APPR.	WM
N	DATE	16.11.24
O	BY	JPH
P	DATE	10.03.04
Q	DESCRIPTION	DART AEROSPACE LTD
R	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
S	TITLE	D401B
T	SCALE	SHEET 1 OF 5
U	NTS	REV. E
V	DATE	16.11.24
W	BY	JPH
X	DATE	10.03.04
Y	DESCRIPTION	DART AEROSPACE LTD
Z	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
AA	TITLE	D401B
AB	SCALE	SHEET 1 OF 5
AC	NTS	REV. E
AD	DATE	16.11.24
AE	BY	JPH
AF	DATE	10.03.04
AG	DESCRIPTION	DART AEROSPACE LTD
AH	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
AI	TITLE	D401B
AJ	SCALE	SHEET 1 OF 5
AK	NTS	REV. E
AL	DATE	16.11.24
AM	BY	JPH
AN	DATE	10.03.04
AO	DESCRIPTION	DART AEROSPACE LTD
AP	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
AQ	TITLE	D401B
AR	SCALE	SHEET 1 OF 5
AS	NTS	REV. E
AT	DATE	16.11.24
AU	BY	JPH
AV	DATE	10.03.04
AW	DESCRIPTION	DART AEROSPACE LTD
AX	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
AY	TITLE	D401B
AZ	SCALE	SHEET 1 OF 5
BA	NTS	REV. E
BB	DATE	16.11.24
BC	BY	JPH
BD	DATE	10.03.04
BE	DESCRIPTION	DART AEROSPACE LTD
BF	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
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BI	NTS	REV. E
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BJ	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
BJ	TITLE	D401B
BJ	SCALE	SHEET 1 OF 5
BJ	NTS	REV. E
BJ	DATE	16.11.24
BJ	BY	JPH
BJ	DATE	10.03.04
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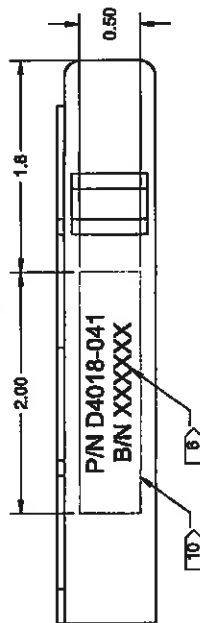
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SCALE 3X



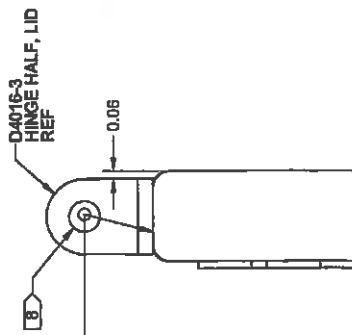
DETAIL B
2 PL
SCALE 3X



DETAIL A
SCALE 3X



VIEW E-E
SCALE 8X



DETAIL D
3 PL
SCALE 3X

RELEASED
R 2017-06-07

APPROVED

DESIGN	AJS	AJS	DART AEROSPACE LTD
DRAWN	AJS	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	JMH	JMH	DRAWING NO.
MFG. APPR.	DD	DD	D4018
APPROVED	WM	WM	TITLE
DE APPR.	DS	DS	SHORT BASKET LID ASSY (350)
DATE	16.11.24	16.11.24	SCALE
			NTS

REVISIONS
REV. E
SHEET 3 OF 5

REVISIONS
REV. E
SHEET 3 OF 5

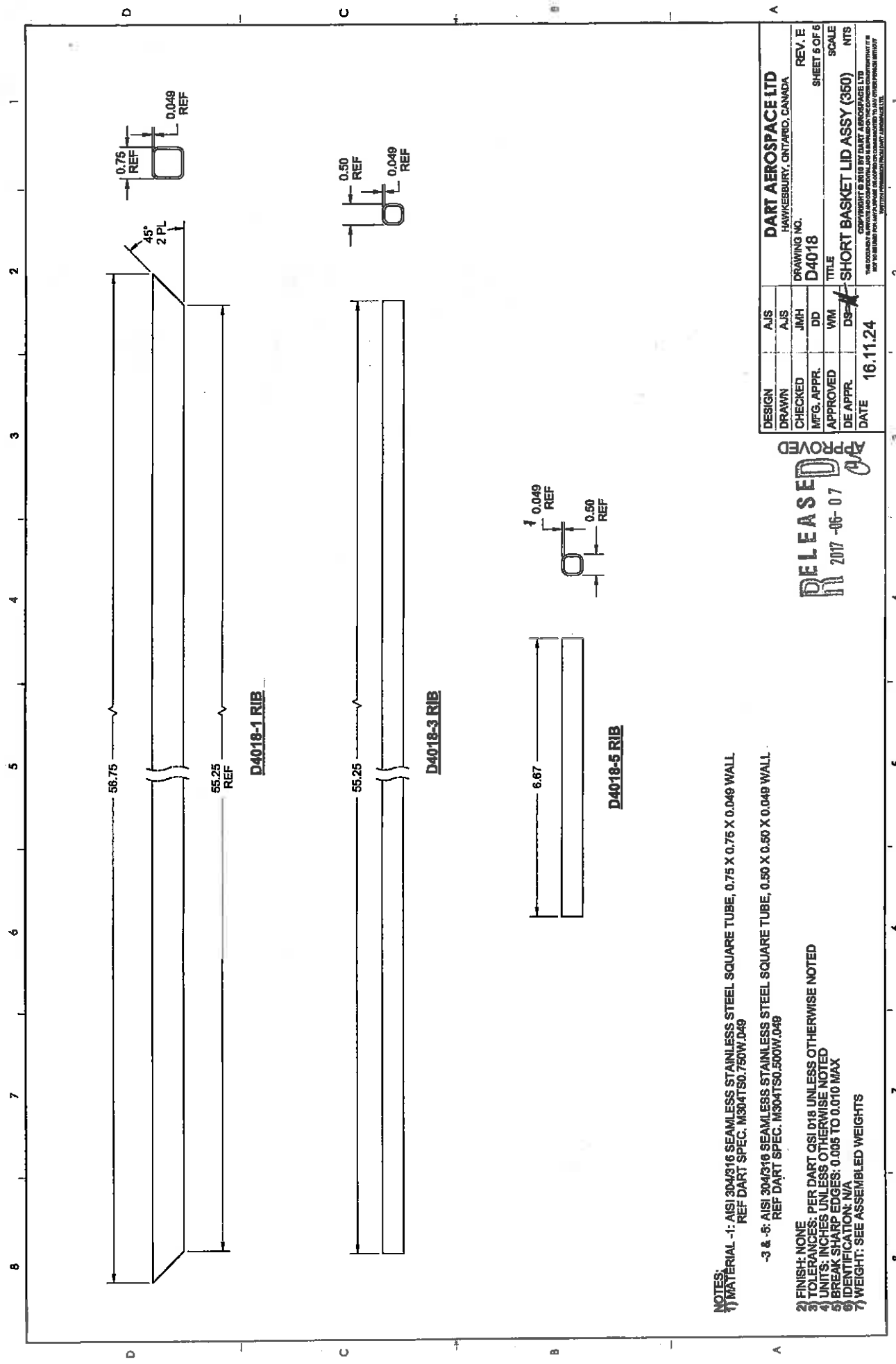
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REVISIONS
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REVISIONS
REV. E
SHEET 3 OF 5



NOTES:
1) MATERIAL -1: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049
-3 & -5: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: SEE ASSEMBLED WEIGHTS

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			REV. E
			SHEET 6 OF 6
			REV. E

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